



Lusterlume 14

Lusterlume 14 is a mildly alkaline, water soluble, liquid product developed for burnishing and cleaning of all metals (except magnesium) without affecting their luster.

The special blend of detergents in Lusterlume 14 will emulsify and disperse soils such as lard oil, sulfurized and chlorinated oils, general shop oil and certain identification inks present on aluminum alloys.

The other feature of Lusterlume 14 is its ability, when used hot with agitation, or as an ultrasonic cleaner, to remove buffing compounds from aluminum, brass, bronze, steel, stainless steel and zinc die castings.

NOTE: Lusterlume 14 is an excellent pre-soak cleaner. However, it will not clean to a no water break surface. Thus, Lusterlume 14 would find application where the requirements are such that a no water break surface is not required. Furthermore, the residual invisible film on the surface of the metal does possess limited corrosion preventative properties. This invisible film is immediately removed in an alkaline soak cleaner such as cleaner 187b, cb 1, 520a or 520b.

Features & Benefits

- fast dissolving - dissolves in water at any temperature.
- safe to use - mildly alkaline - non-flammable.
- fast acting cleaner - parts are cleaned rapidly.
- non-corrosive and non-fuming.

Operating Conditions for Burnishing, Cleaning, or Deburring

Concentration	3 to 10% (volume)
Temperatures	150 to 200f (65 - 93c)
Time	2 to 10 minutes
Equipment	mild steel tank and heating coils
Agitation	required for removal of buffing or polishing compounds
Ventilation	not required

Ultrasonic Cleaning

Concentration	3 to 5% (volume) maximum
Temperature range	140 - 160f (60 - 71c)
Time	30 seconds to 1 min



Waste Disposal

Discharge to a disposal system. In order to be completely informed on the latest regulations for your area, please contact the local authorities.

Caution

Lusterlume 14 is a mildly alkaline product and should be handled accordingly. Avoid skin and eye contact. Wear protective clothing, goggles, and gloves. Flush exposed areas immediately with clean cold water. Contact a doctor promptly in case of injury.

WARRANTY: THE QUALITY OF THIS PRODUCT IS GUARANTEED ON SHIPMENT FROM OUR PLANT. IF THE USE RECOMMENDATIONS ARE FOLLOWED, DESIRED RESULTS WILL BE OBTAINED. SINCE THE USE OF OUR PRODUCTS IS BEYOND OUR CONTROL, NO GUARANTEE EXPRESSED OR IMPLIED IS MADE AS TO THE EFFECTS OF SUCH USE, OR THE RESULTS TO BE OBTAINED.

Our People. Your Problem Solvers.

For more information on this process,
please call us at 203.756.5521 or email: techservice@hubbardhall.com

Hubbard-Hall holds certifications for **ISO 9001:2015**, Responsible Distribution, as accredited by the **ACD** (Alliance for Chemical Distributors) and as a **Women-Owned Small Business**, as well as maintaining an association with **Omni-Chem**¹³⁶.